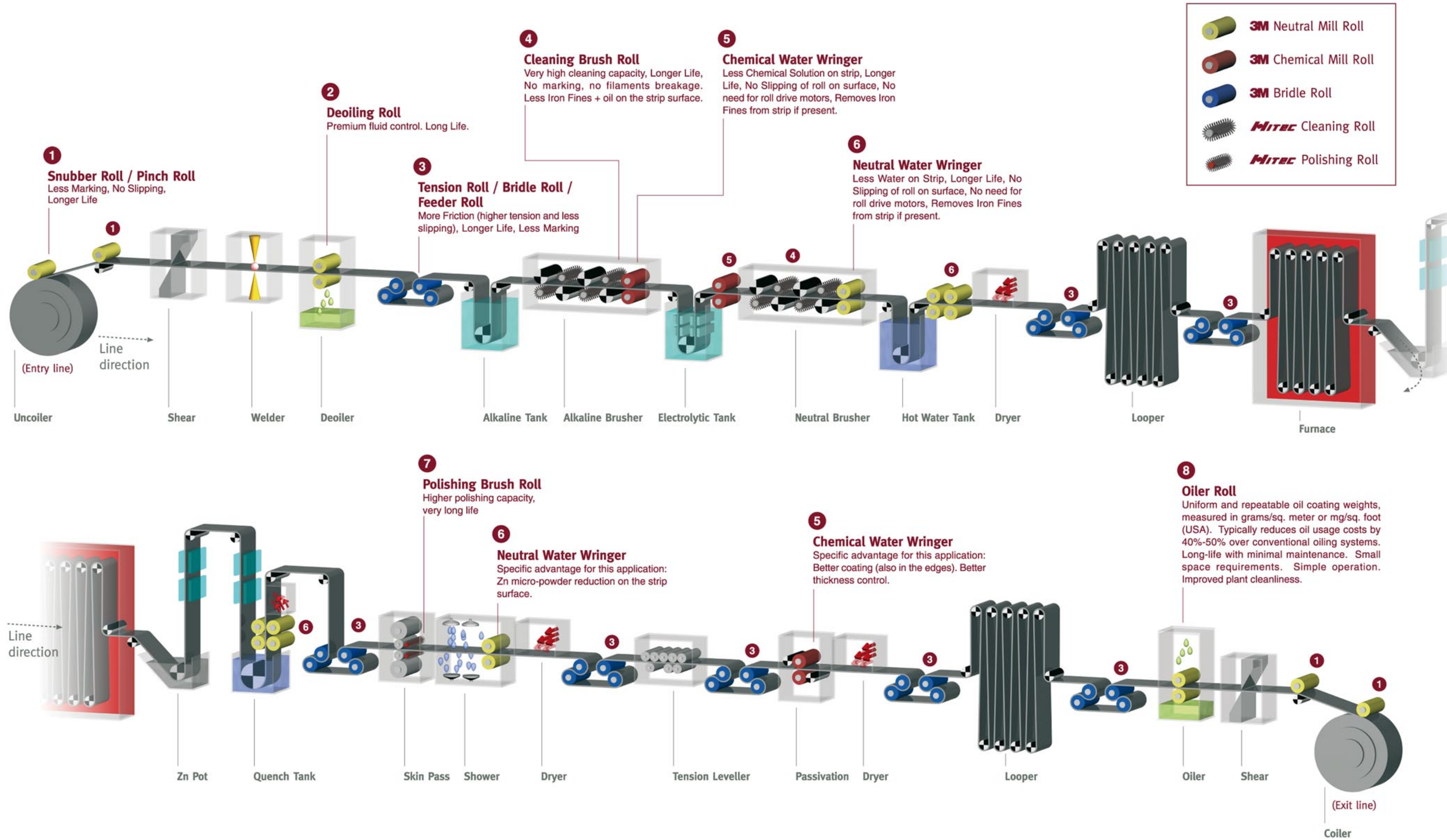Nosàs Rolls: Applications in a HOT DIP GALVANIZING LINE for CARBON STEEL