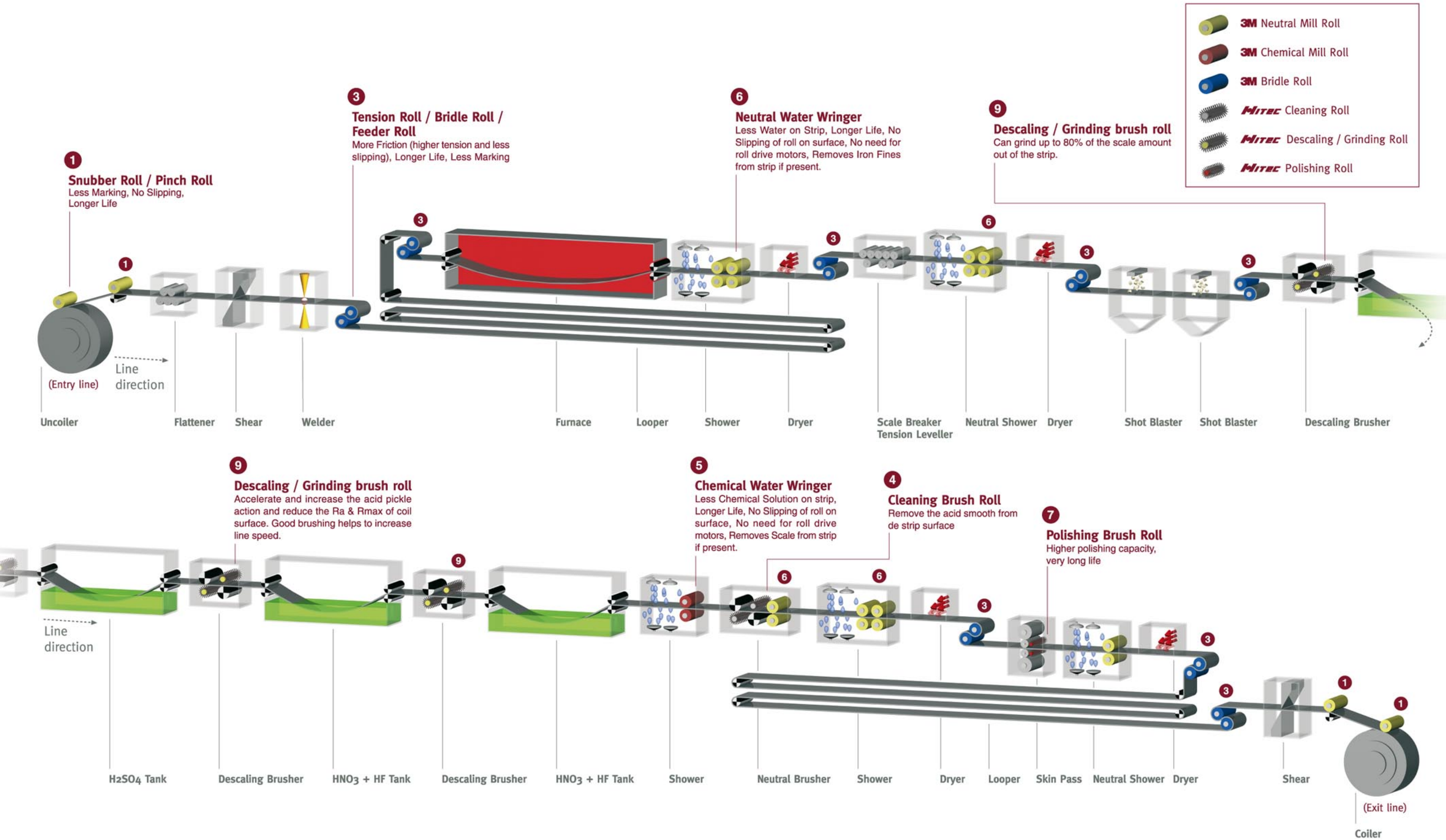Nosàs Rolls: Application in a HOT ANNEALING & PICKLING LINE for STAINLESS STEEL